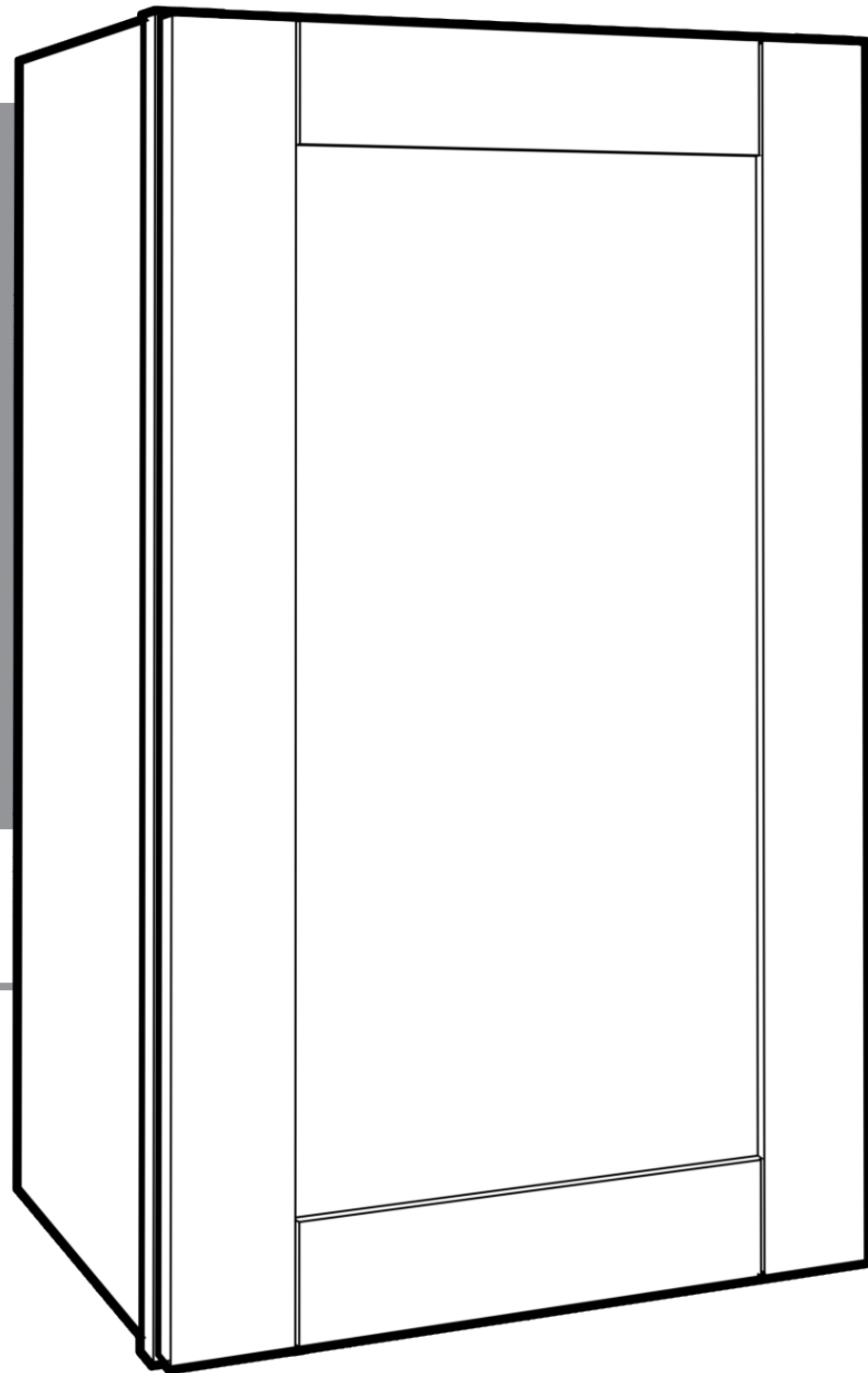


# Single Door Wall Cabinet

ASMBLY GUIDE WALL 1DR

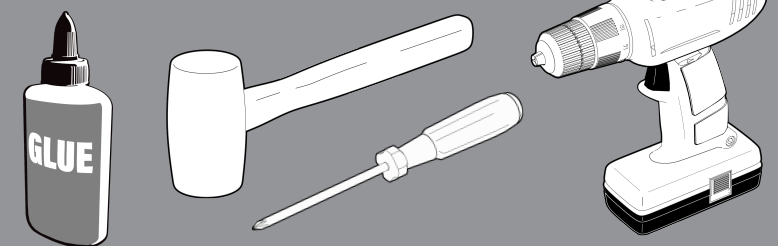


Before you start assembly, inspect all panels and hardware to ensure you have everything needed.

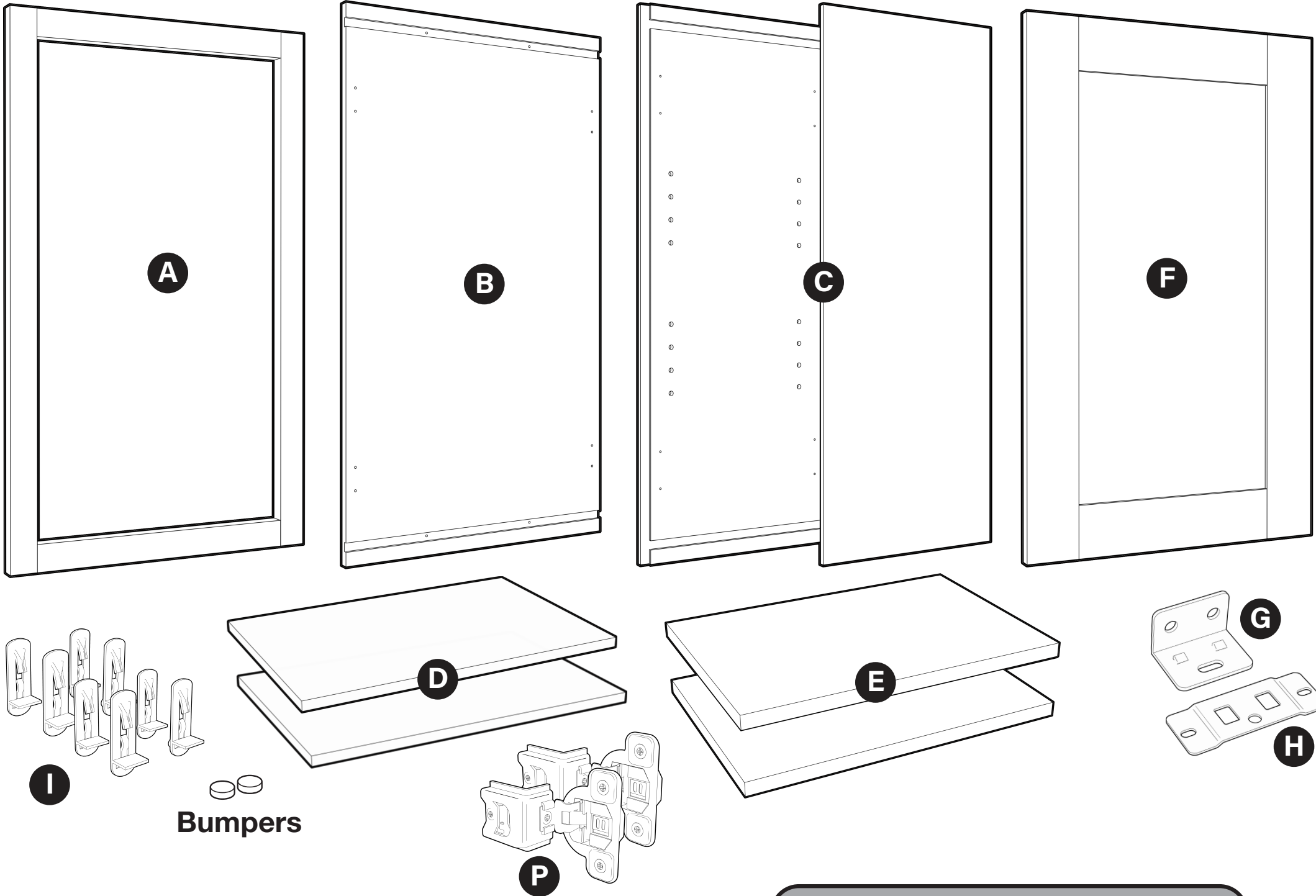
We recommend laying the panels on some cardboard to protect the finish when assembling.

In addition to the tan Connector Brackets supplied, we recommend that you run a bead of white wood glue into each dado groove, as you assemble, to create the strongest cabinet.





## REQUIRED TOOLS



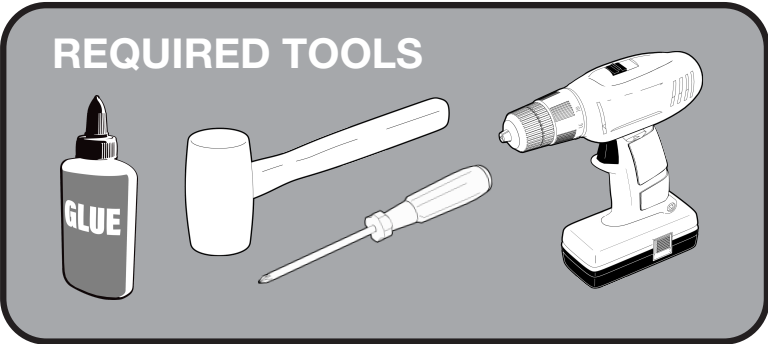
# 1 Door Wall Cabinet



**Bumpers**

-  40 - #6 x 1/2" Pan Head Screws
-  4 - #6 x 5/8" Flat Countersink Screws
-  2 - #8 x 7/8" Pan Washer Head Screws
-  4 - #6 x 1" Flat Countersink Screws

## REQUIRED TOOLS



## PARTS LIST

- A** 1 x Face Frame
- B** 1 x Back Panel
- C** 2 x End Panels
- D** 2 x Fixed Shelf
- E** 2 x Adjustable Shelves\*
- F** 1 x Door
- G** 8 x Tan RTA L-Brackets
- H** 8 x Tan RTA Connector Plates
- I** 8 x Locking Shelf Supports\*
- P** 2 x Hinges\*

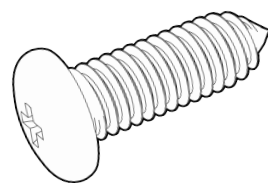
*\*36" and 42" high wall cabinets will have (3) adjustable shelves, (12) shelf rests and (3) hinges*

## IMPORTANT NOTES:

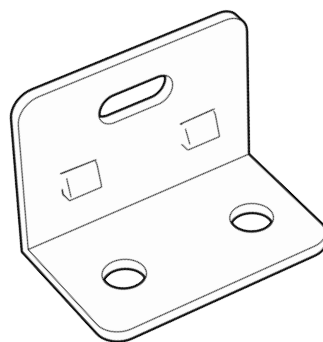
Before you start assembly, inspect all panels and hardware to ensure you have everything needed. In addition to the tan RTA Connector Brackets supplied, we recommend you run a bead of white wood glue into each groove as you assemble, to create the strongest cabinet. We also recommend laying the panels on some cardboard to protect the finish when assembling.

# STEP 1

## Parts List



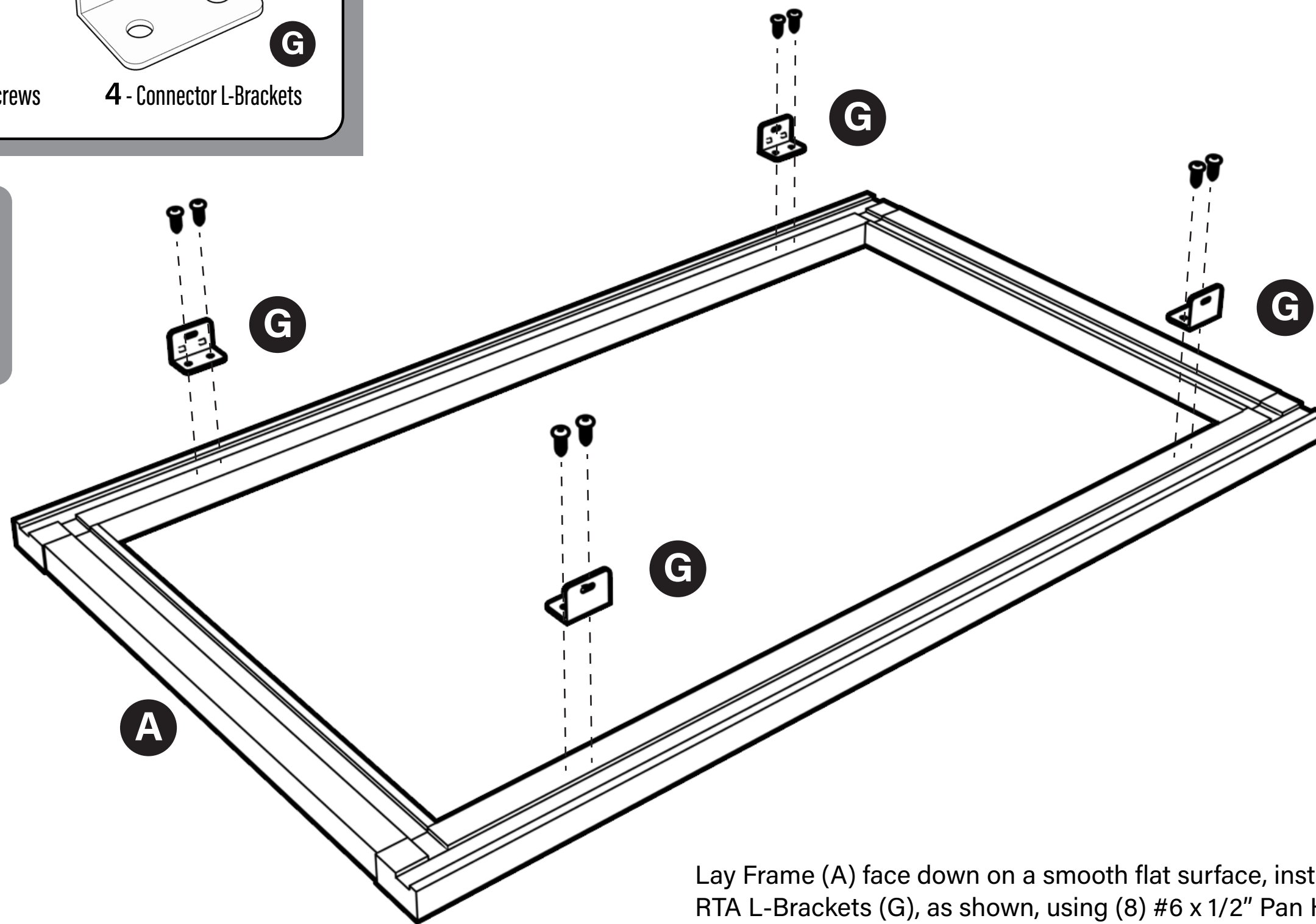
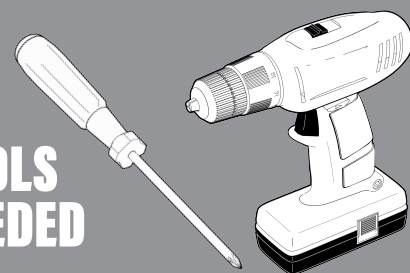
8- #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

G

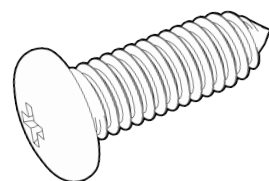
TOOLS  
NEEDED



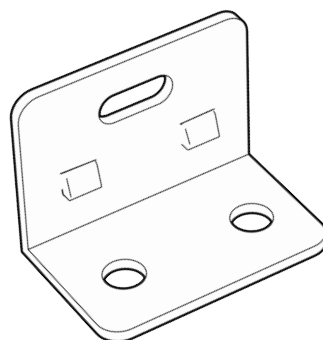
Lay Frame (A) face down on a smooth flat surface, install (4) tan RTA L-Brackets (G), as shown, using (8) #6 x 1/2" Pan Head screws.

# STEP 2

## Parts List



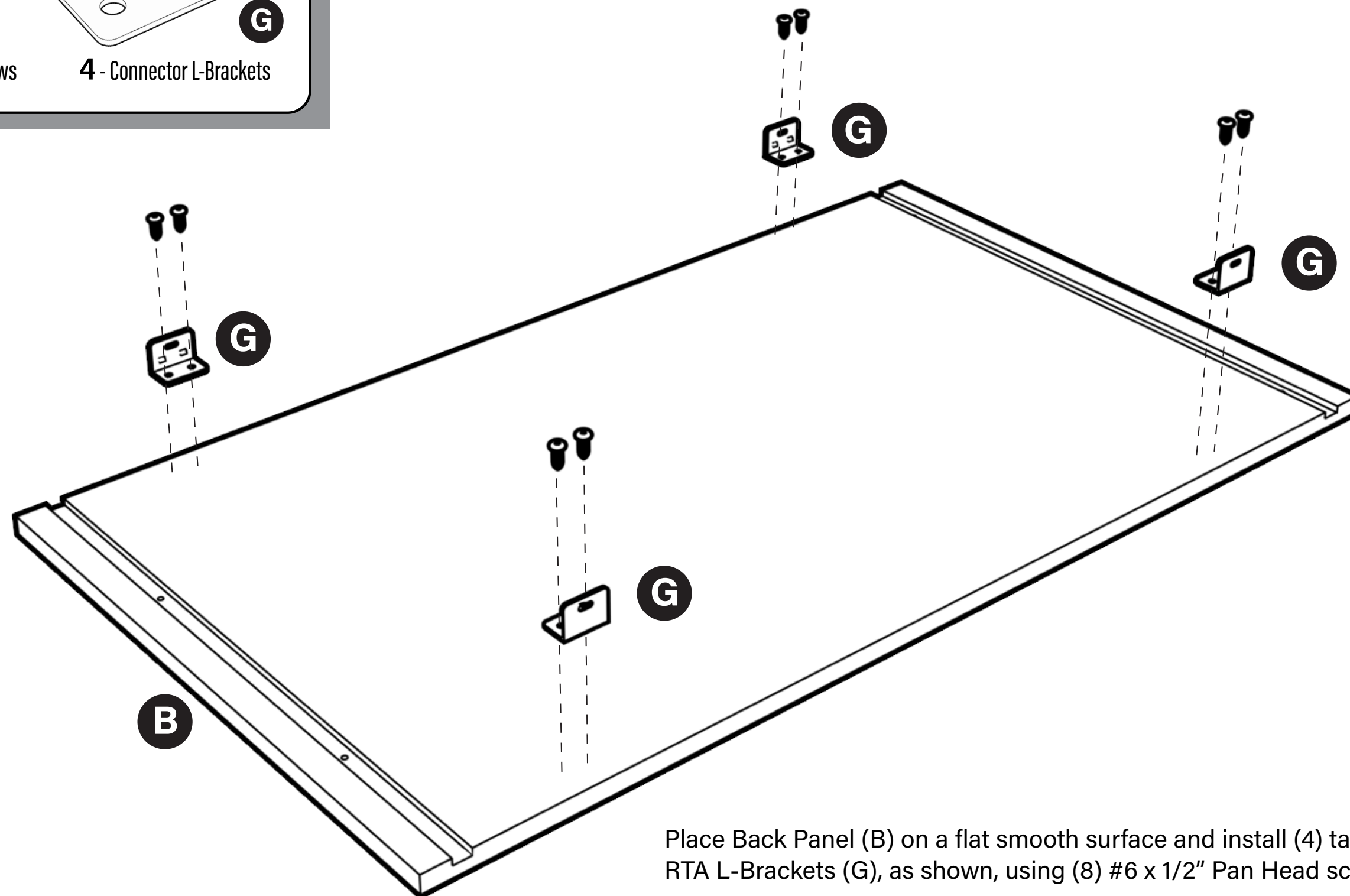
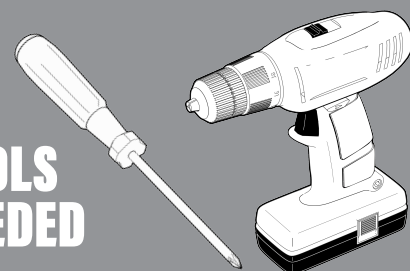
8 - #6 x 1/2" Pan Head Screws



4 - Connector L-Brackets

G

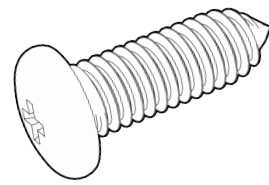
TOOLS  
NEEDED



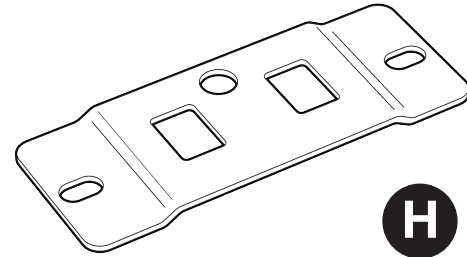
Place Back Panel (B) on a flat smooth surface and install (4) tan RTA L-Brackets (G), as shown, using (8) #6 x 1/2" Pan Head screws.

# STEP 3

## Parts List

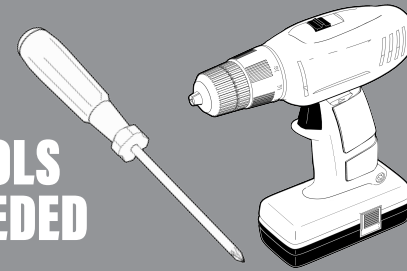


16 - #6 x 1/2" Pan Head Screws



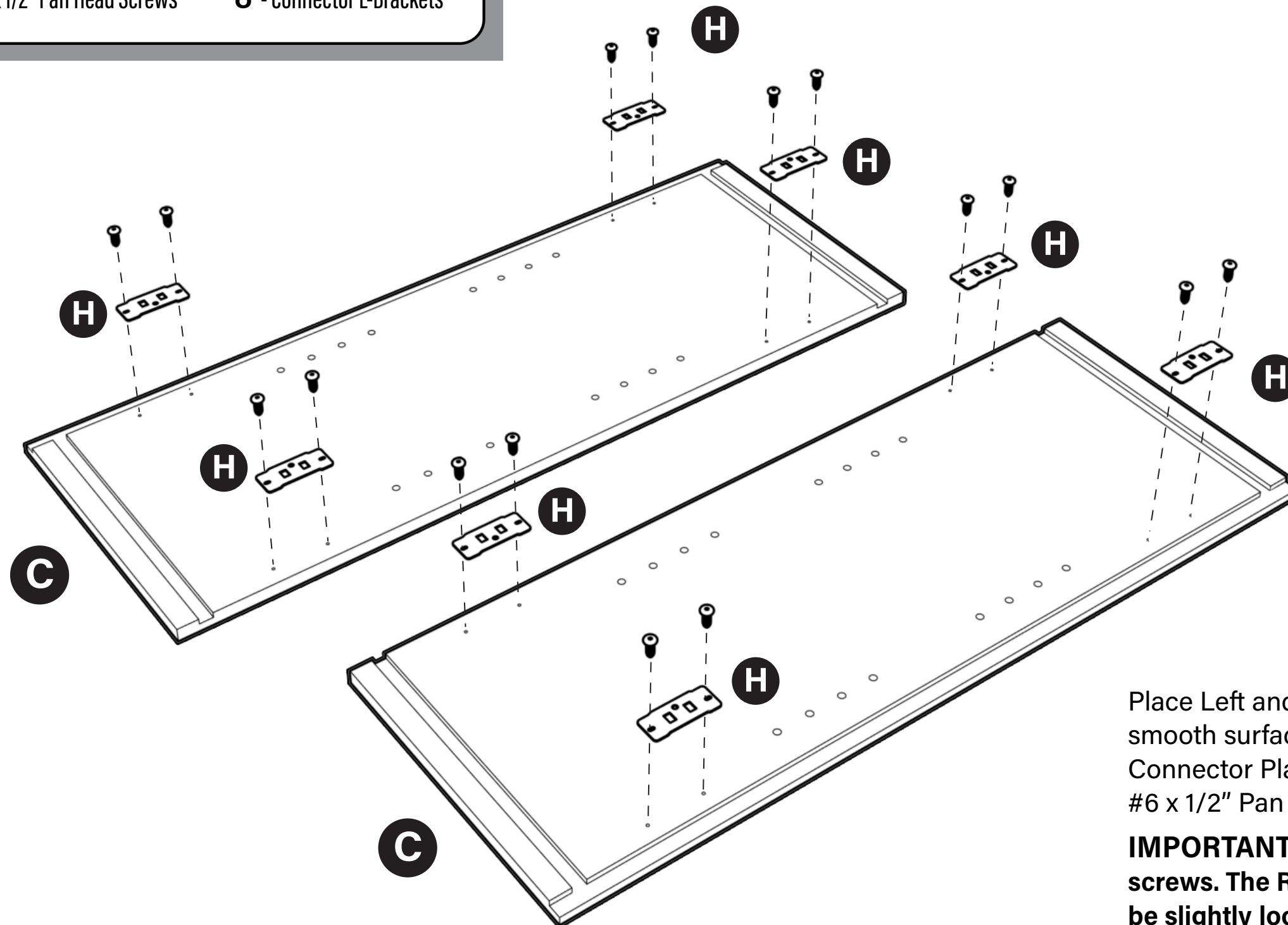
8 - Connector L-Brackets

## TOOLS NEEDED



Ensure the central locking hole on the plate is located away from the edge of the panel

Central Locking Hole



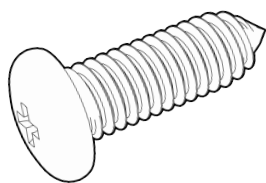
Place Left and Right End Panels (C) on a flat smooth surface and install (8) x tan RTA Connector Plates (H), as shown, using (16) #6 x 1/2" Pan Head screws.

**IMPORTANT:** Do not fully tighten the screws. The RTA Connector Plates need to be slightly loose



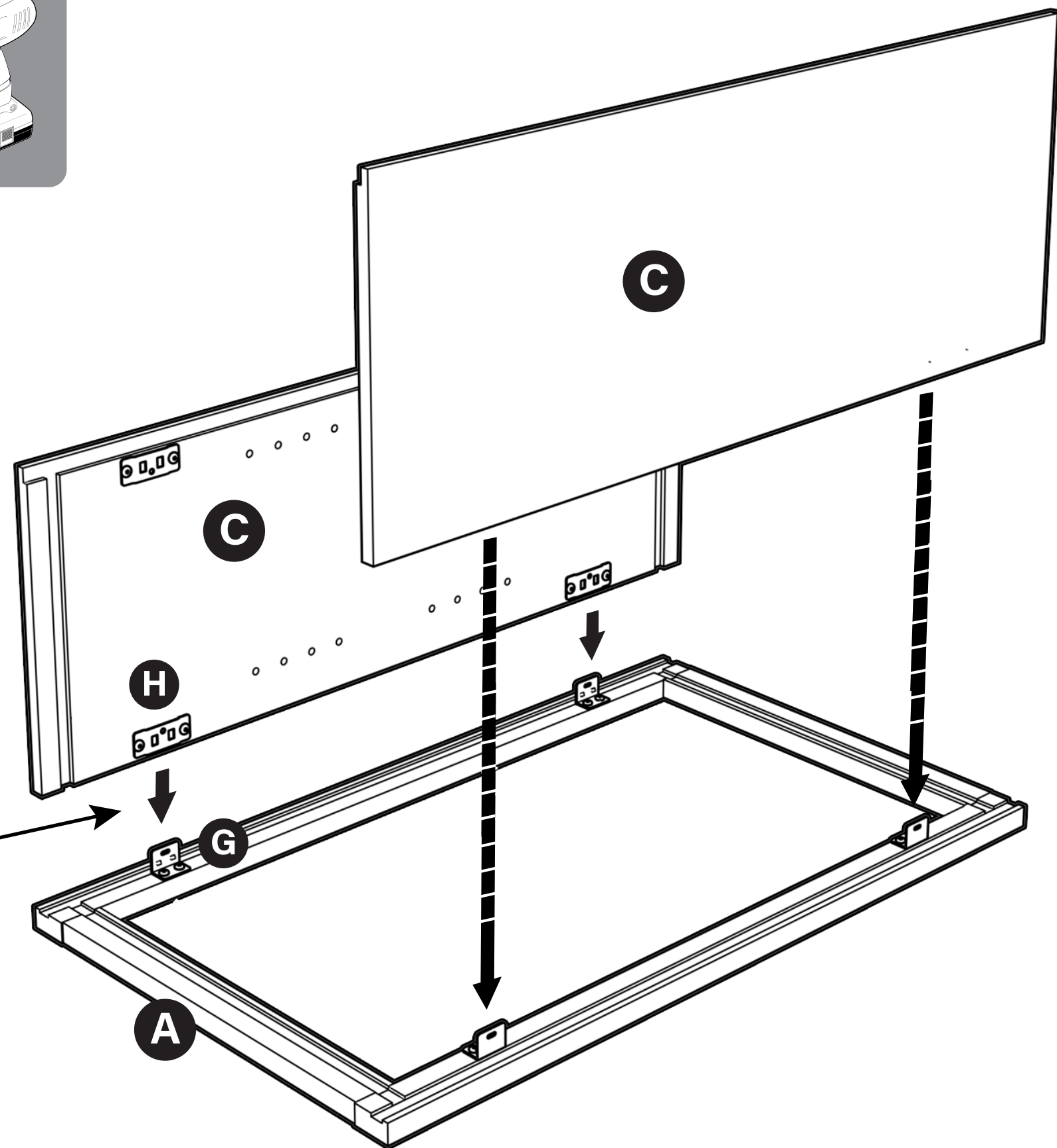
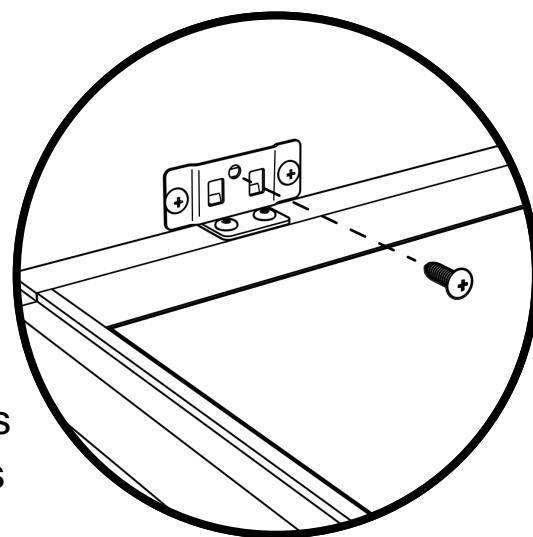
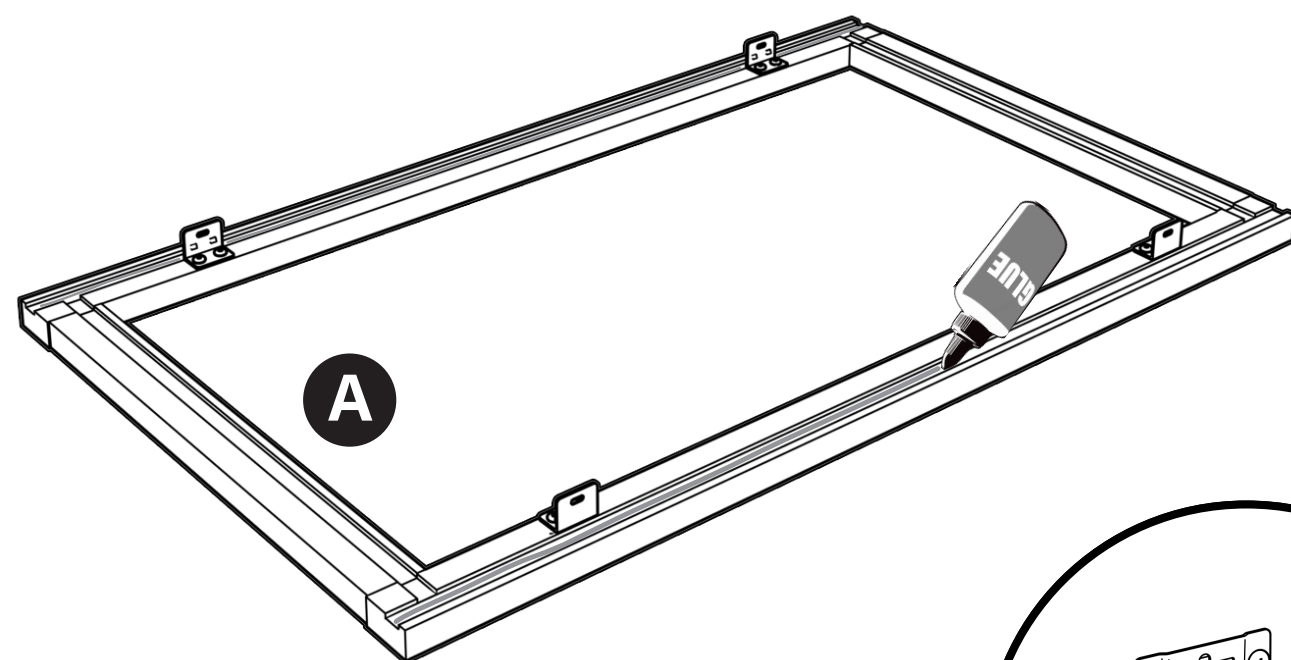
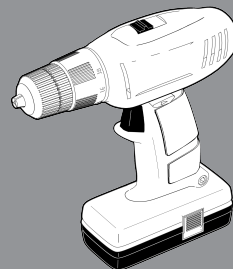
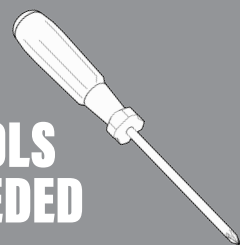
# STEP 4

## Parts List



4 - #6 x 1/2" Pan Head Screws

## TOOLS NEEDED



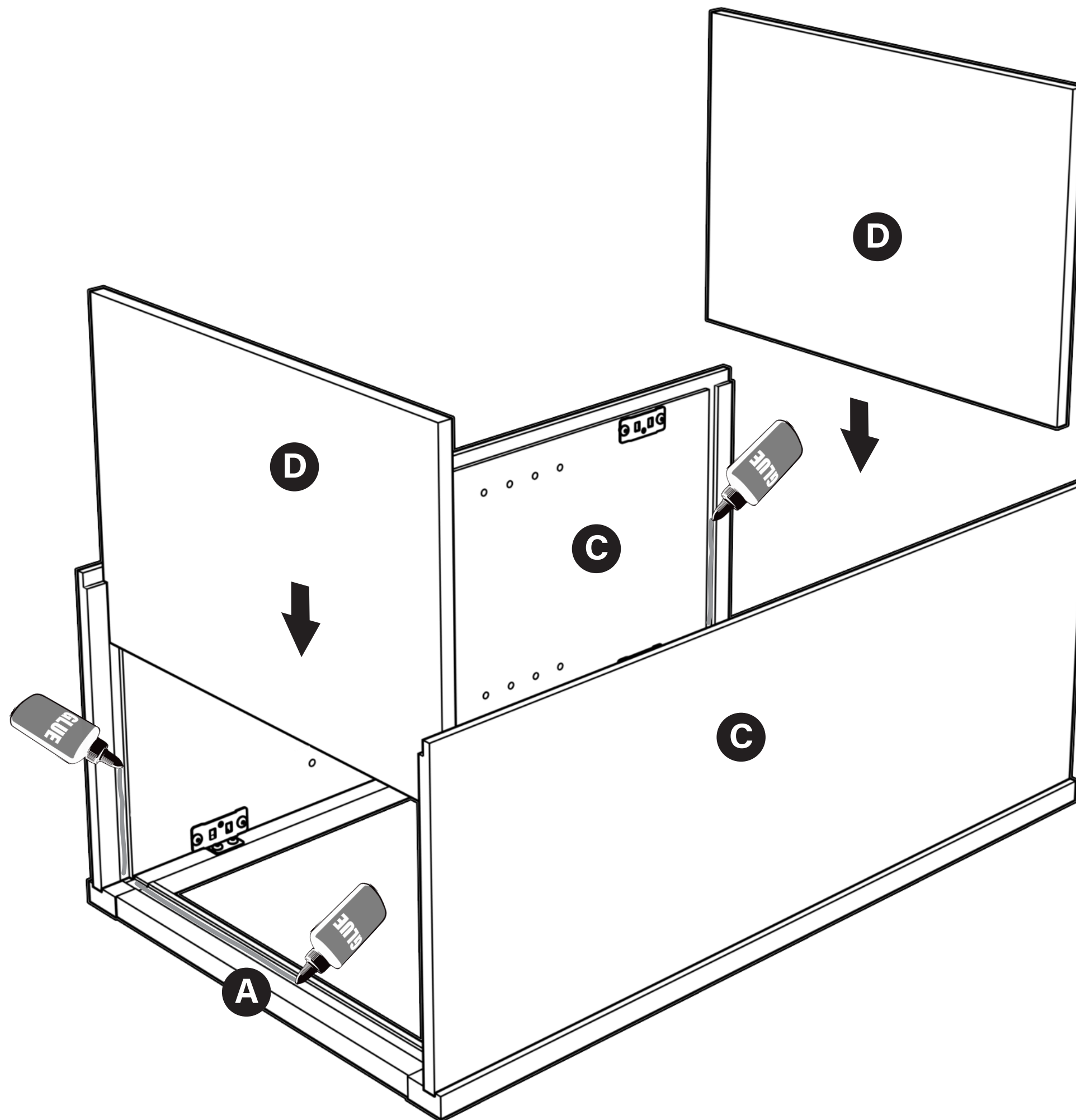
Run a bead of wood glue in the vertical grooves in the Frame (A) and insert End Panels (C), so that L-Brackets (G) & Connector Plates (H) snap together. Align the End Panels with the Frame, so that the dado grooves line up. Now, tighten all the Connector Plate screws and secure the Connector Plates and L-Brackets with (4) locking screws: #6 x 1/2" Pan Head.

# STEP 5



TOOLS NEEDED

Run a bead of wood glue in the horizontal grooves in the back of Frame (A) and End Panels (C). Then slide the Fixed Shelves (D) completely into the grooves.

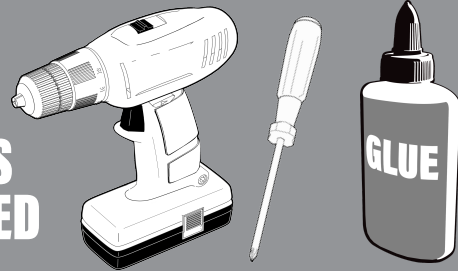


# STEP 6

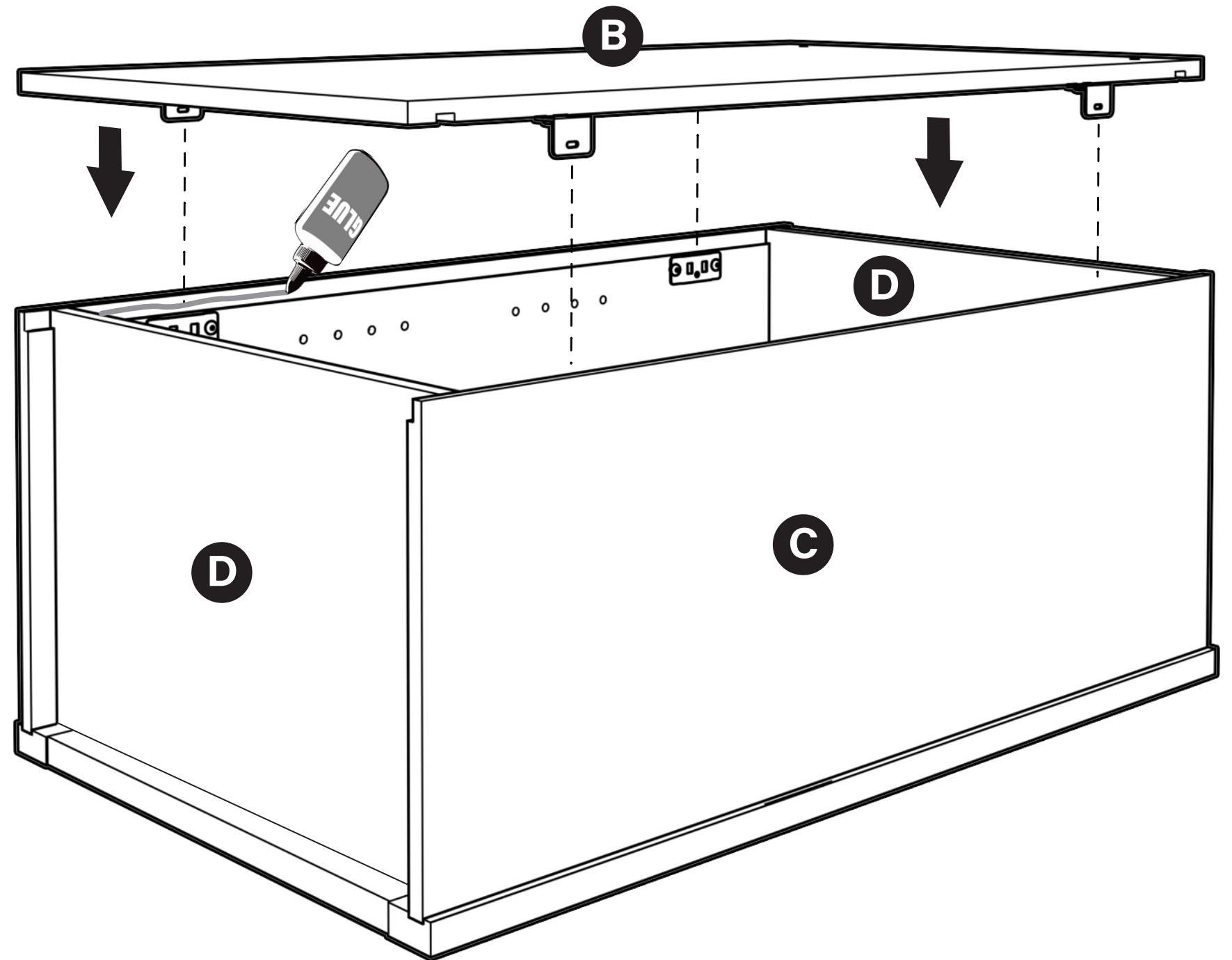


TOOLS NEEDED

TOOLS  
NEEDED



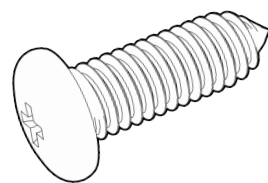
Apply beads of wood glue to the recesses along the back edges of the End Panels (C) and in the horizontal grooves in Back Panel (B). Carefully install Back Panel (B) so that the panels align and the L-Brackets & Connector Plates snap together. Ensure the Fixed Shelves (D) are seated fully in grooves in the Back Panel (B) and End Panels (C).





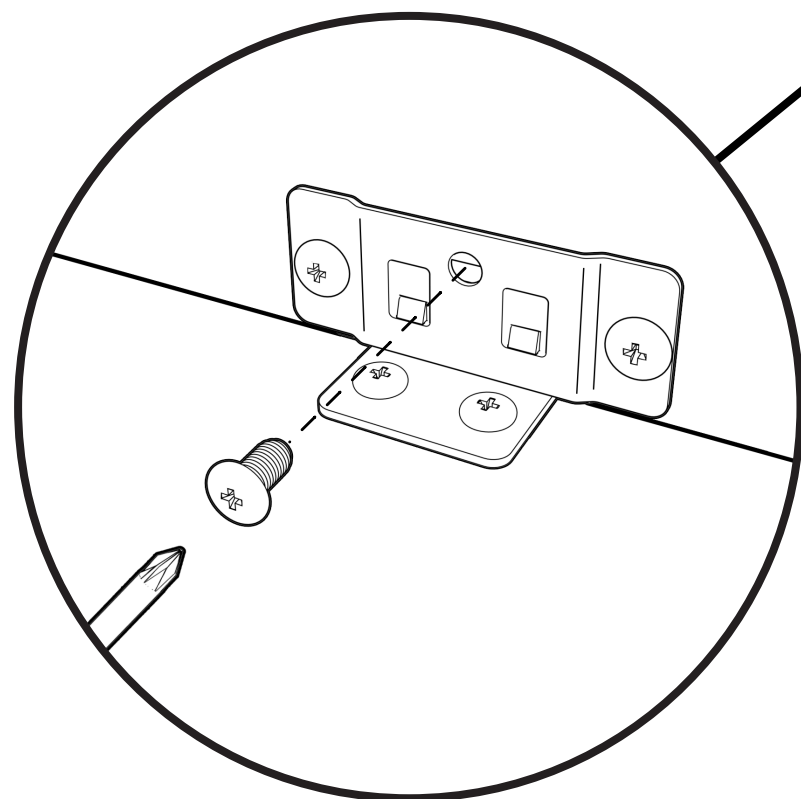
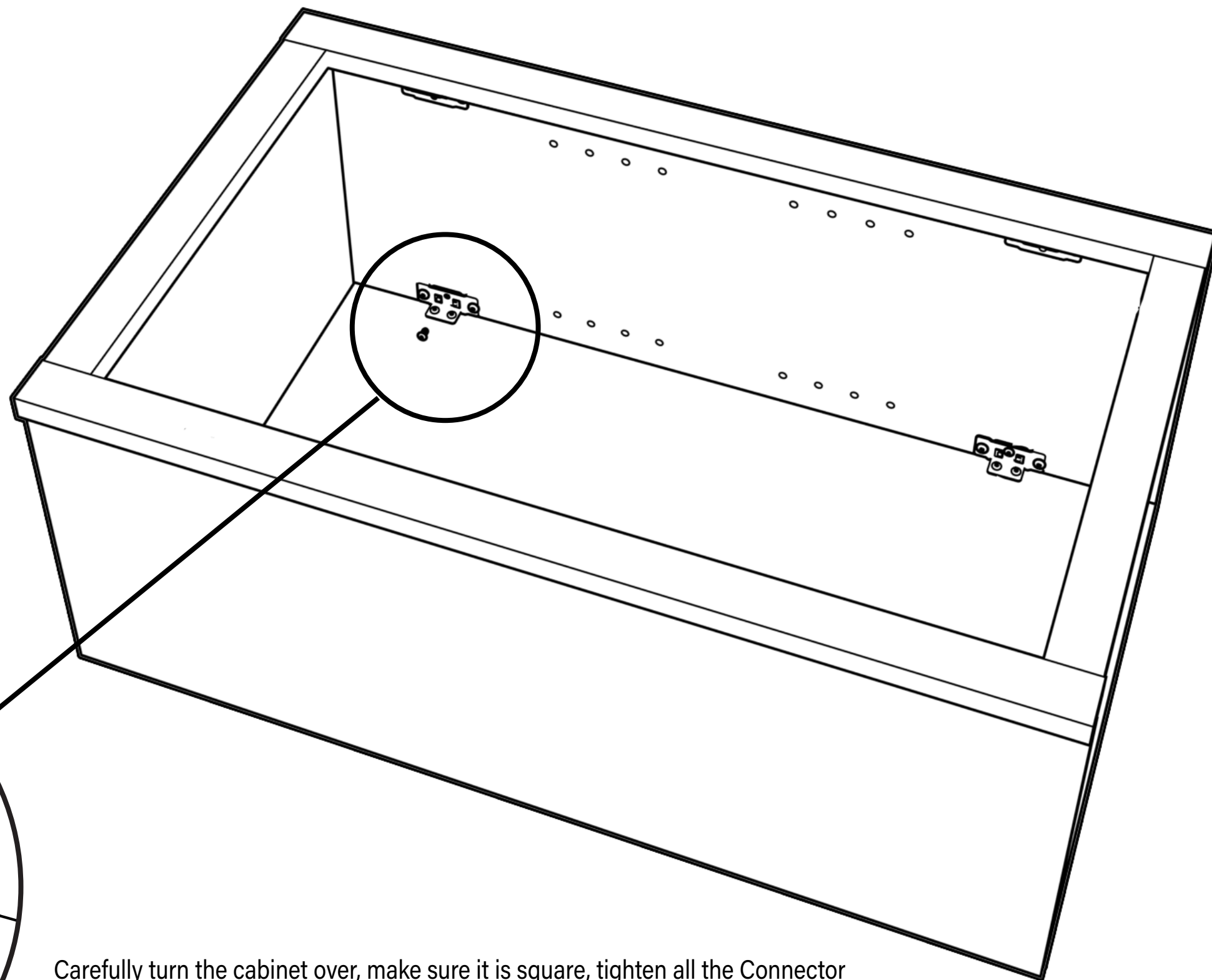
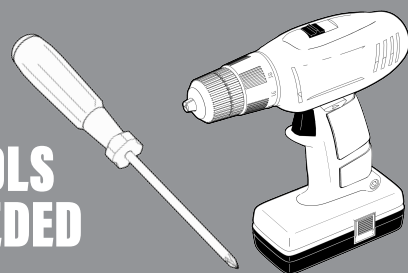
# STEP 7

## Parts List



4- #8 x 1/2" Pan Head Screws

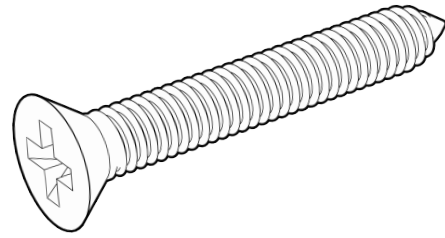
## TOOLS NEEDED



Carefully turn the cabinet over, make sure it is square, tighten all the Connector Plate screws and then secure the Connector Plates and the L-Brackets with (4) #8 x 1/2" Pan Head locking screws.

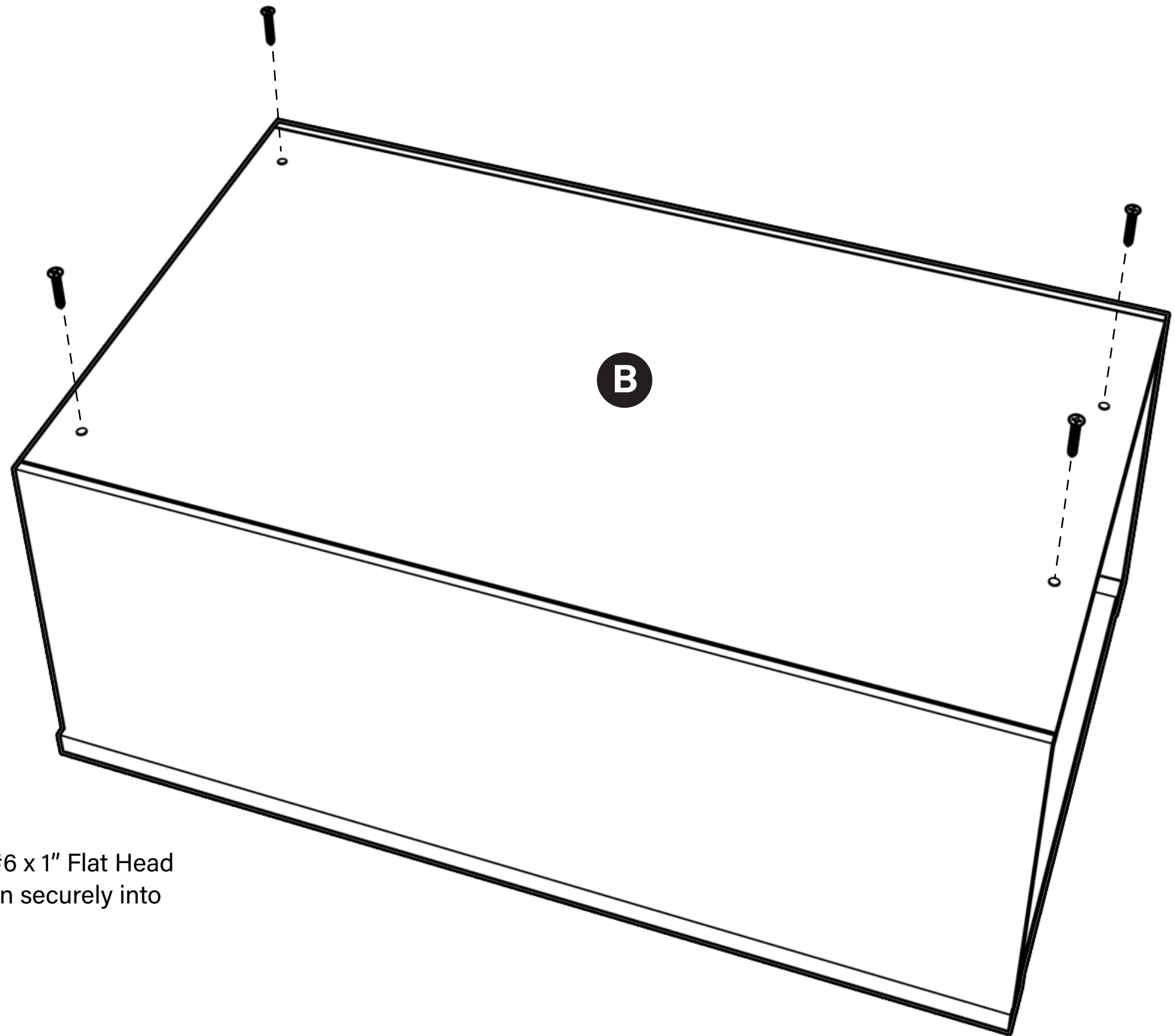
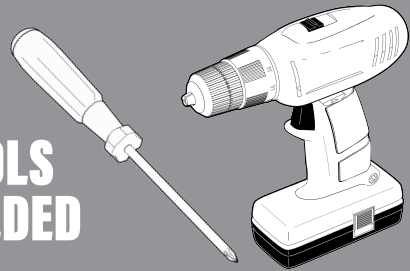
# STEP 8

## Parts List



4- #6 x 1" Flat Head Screws

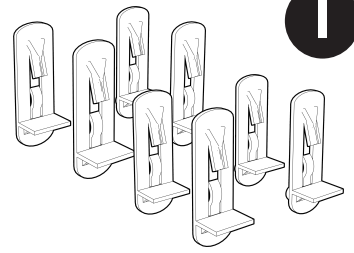
## TOOLS NEEDED



Turn the cabinet over again and insert (4) #6 x 1" Flat Head screws thru holes in Back Panel (B). Tighten securely into Fixed Shelves (D).

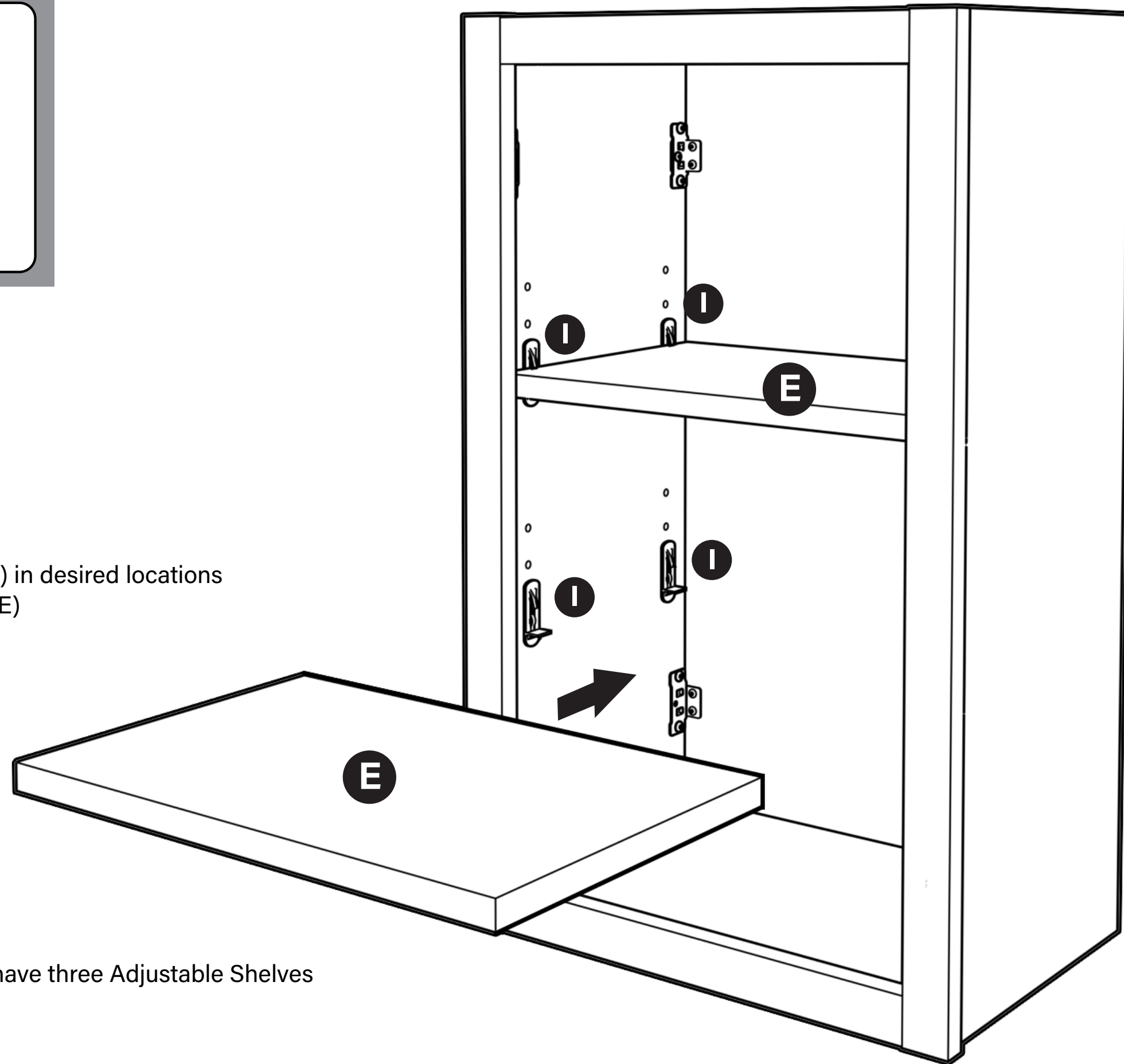
# STEP 9

## Parts List



8 - Locking Shelf Rests

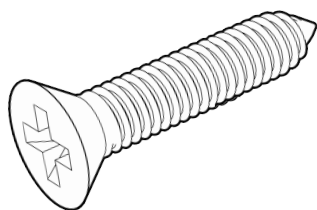
Insert (8) Locking Shelf Rests (I) in desired locations and install Adjustable Shelves (E)



\*36" and 42" high cabinet will have three Adjustable Shelves

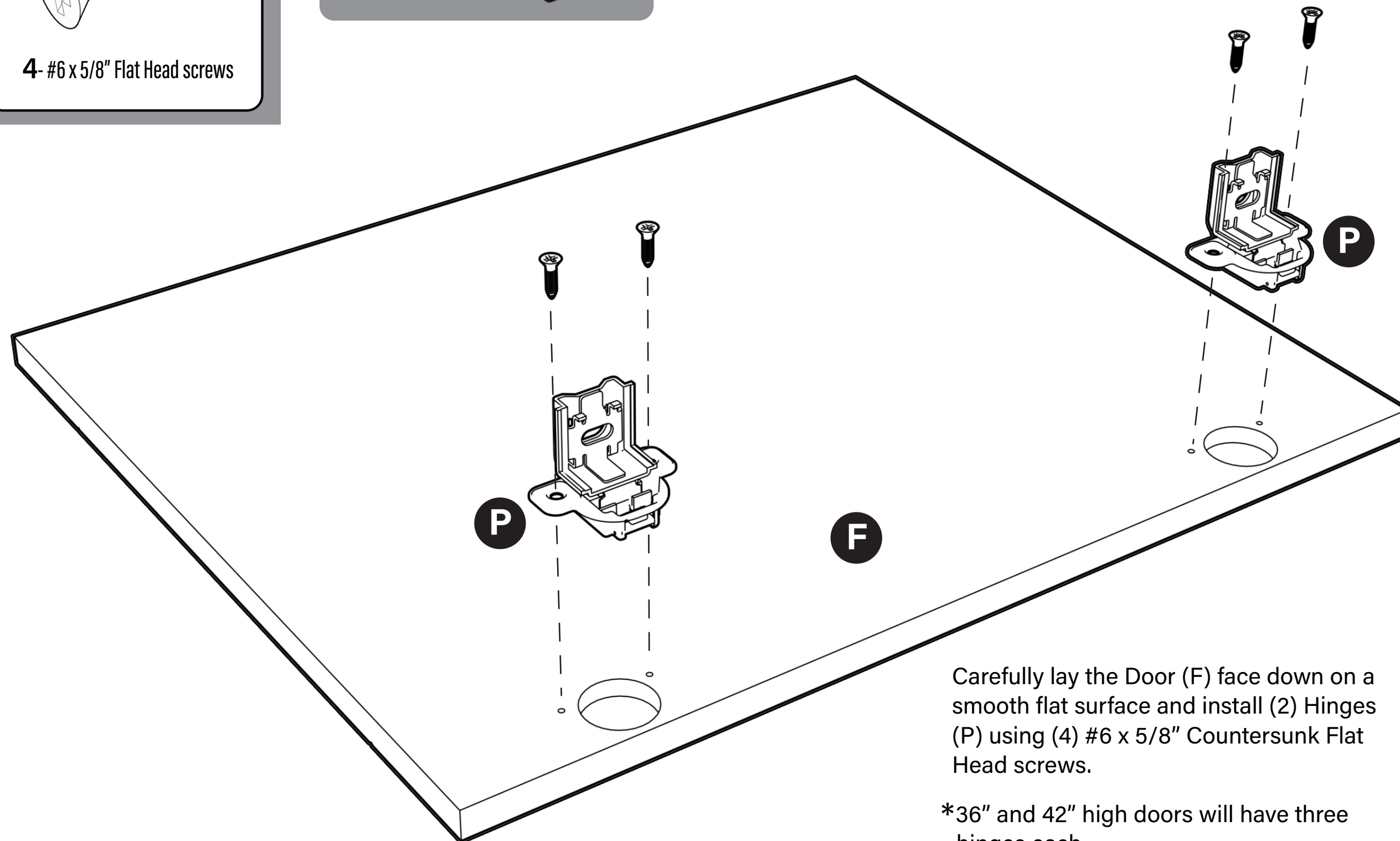
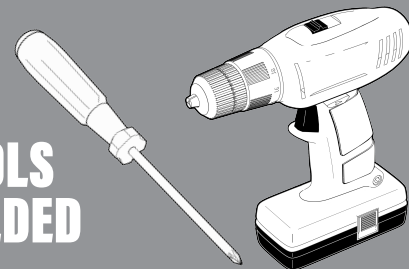
# STEP 10

## Parts List



4- #6 x 5/8" Flat Head screws

## TOOLS NEEDED

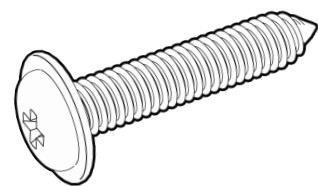


Carefully lay the Door (F) face down on a smooth flat surface and install (2) Hinges (P) using (4) #6 x 5/8" Countersunk Flat Head screws.

\*36" and 42" high doors will have three hinges each.

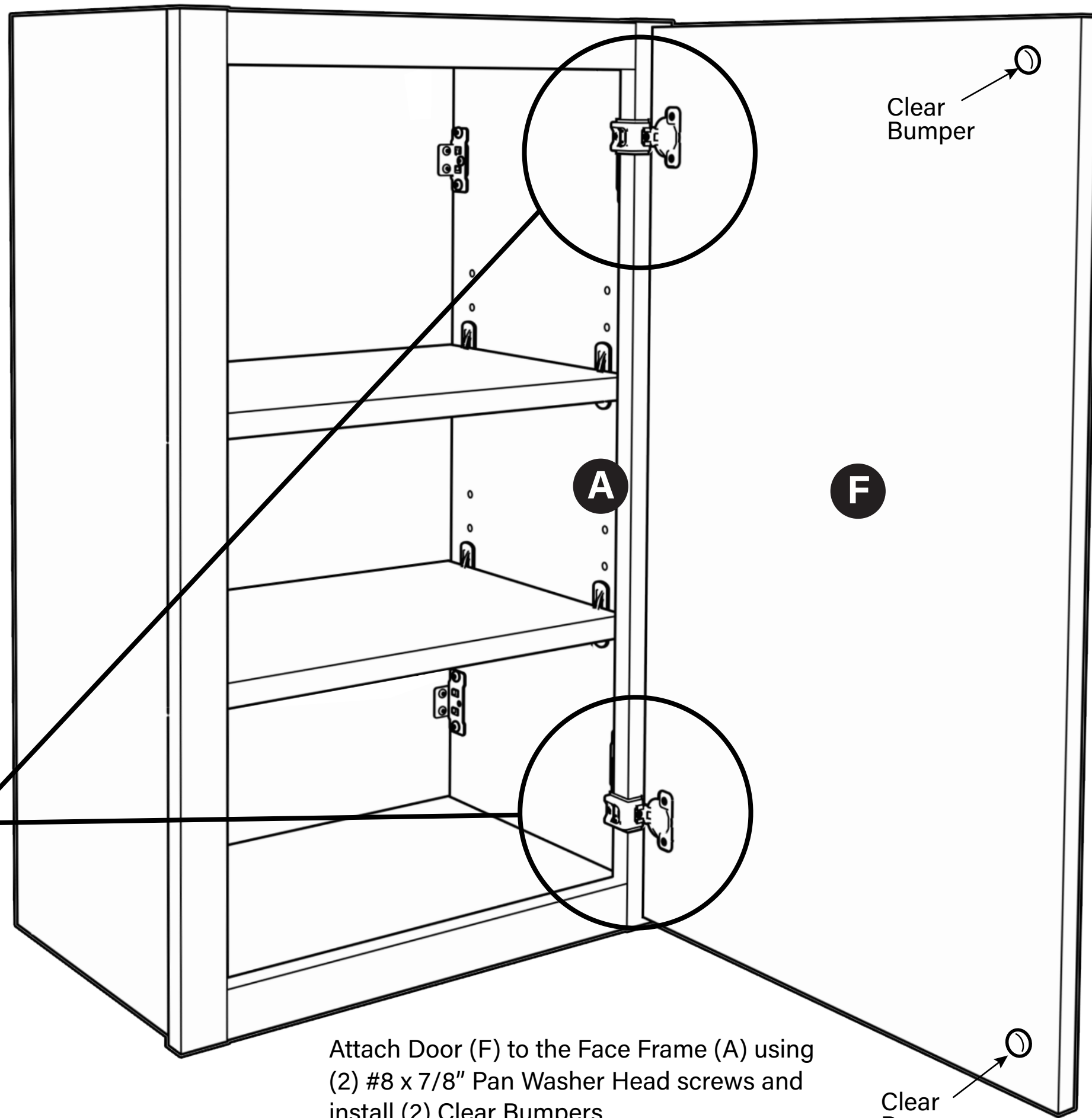
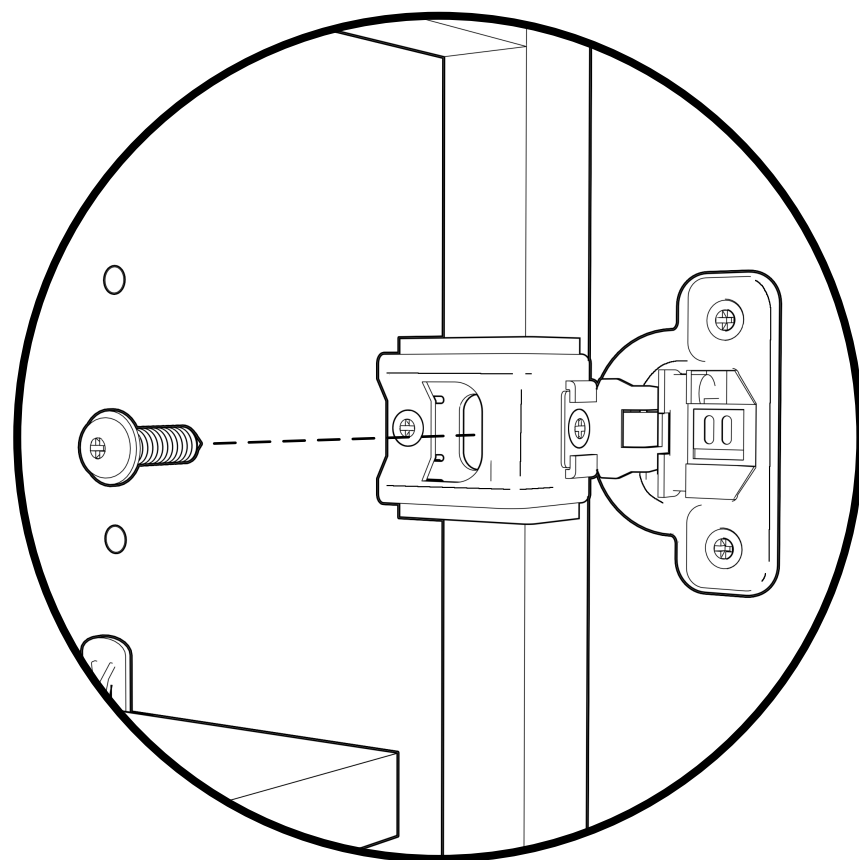
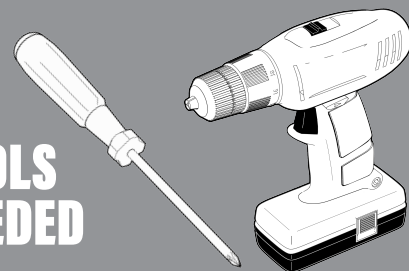
# STEP 11

## Parts List



2 - #8 x 7/8" Pan Washer  
Head Screws

## TOOLS NEEDED



Attach Door (F) to the Face Frame (A) using  
(2) #8 x 7/8" Pan Washer Head screws and  
install (2) Clear Bumpers



# CONGRATULATIONS



# ENJOY!